

Amendments to the Specification

Please replace the paragraph beginning at page 8, line 4, with the following rewritten paragraph:

SUMAMRY SUMMARY OF THE INVENTION

Please replace the paragraph beginning at page 6, line 26, with the following rewritten paragraph:

BRIEF DESCRIPTION OF THE DRAWINGS

Other features and advantages of the present invention will appear more clearly upon reading the following detailed description, made with reference to the annexed drawings in which:

Figure 1 is a front view of a press apparatus having a male mold and female molds of a paired configuration for folding a square tube made primarily of a magnesium material,

Fig. 2 is a side view of the press shown in Fig. 1, taken along A-A in Fig. 1 and viewed in the direction of arrows;

Fig. 3 is a partly fragmented front view of the male mold;

Fig. 4 is a partly fragmented front view of one of the paired female molds;

Fig. 5 is a partly fragmented front view of the press apparatus in the step of fold-working of a square tube;

Fig. 6 is an explanatory diagram of the press apparatus showing that a folding angle of the square tube is changed by displacing the female molds;

Fig. 7 is an enlarged front view of a part of the square tube having inner ribs on the opposed side surfaces;

Fig. 8 is a sectional view of the tube, taken along B-B in fig. 7;

Fig. 9 is a sectional view of a square tube having no ribs on the inner side thereof;

Fig. 10 is a diagram showing a relationship between a curved surface length "L" of the square tube and a length "K" of the inner rib;

Fig. 11 is a front view of a press apparatus composed mainly of a male mold and female molds in a paired configuration for folding a spectacle type hollow tube made of magnesium material;

Fig. 12 is a front view of tube which is folded into a U-shape with a squarely folded corner by means of the combination of a male mold and paired female molds;

Fig. 13 is a front view of a press apparatus composed mainly of a male mold, a paired female molds and a vane plate for folding the spectacle-type tube made of magnesium material.

Fig. 14 is a side view of the male mold and the female mold showing the tube held by the male and female molds;

Fig. 15 is a side view showing the spectacle-type tube held by the male mold and the vane plate;

Fig. 16 is a side explanatory view of the male and female molds, showing a general circular tube is held by these molds for folding operation;

Fig. 17 is a perspective view of a spectacle-type tube of magnesium material;

Fig. 18 is a front view of a hollow tube which is folded at substantially right angles; and

Fig. ~~20~~19 is a side view of a spectacle-type tube made of magnesium material, showing the tube dilated at its opposed end portions by its spring-back effect.